



شرکت فنی و مهندسی اصل فولاد

CMAA Class	FEM CLASS	Description	further explanation
Class A	FEM:1 CM ISO:M2	Standby or Infrequent Service	This class normally includes installation and maintenance cranes. This equipment usually operates at slow speeds for precise handling with long idle periods between lifts. Maximum capacity lifts are sometimes required.
Class B	FEM:1BM ISO:M3	Light Service	This class of crane is used in repair shops, light assembly operations, service buildings, light warehousing, etc. Service requirement is light and speeds are slow. Loads vary from none to occasional full capacity Lifts per hour would range from 2 to 5, and average 10 feet per lift.
Class C	FEM:1AM ISO:M4	Moderate Service	In terms of numbers, most cranes are built to meet Class C service requirements. This service covers cranes that may be used in machine shops or paper mill machine rooms. In this type of service, the crane will handle loads that average 50% of the rated capacity with 5 to 10 lifts per hour averaging 15 feet Not over 50% of the loads at rated capacity.
Class D	FEM:2M ISO:M5	HeavyService	This service covers cranes which may be used in heavy machine shops foundries, fabricating plants, steel warehouses, and container yards, lumber mills, etc. and standard duty bucket and magnet operations where heavy duty production is required. In this type of service, loads approaching 50 percent of the rated capacity will be handled constantly during the working period. High speeds are desirable for this type of service with 10 to 20 lifts per hour averaging 15 feet, not over 65 percent of the lifts at rated capacity.
Class E	FEM:3M ISO:M6	Sever Service	This type of service is reserved for top riding bridge and gantry type multiple girder electric overhead travelling cranes and requires a crane capable of handling loads approaching rated capacity throughout its life Applications may include magnet bucket magnet/bucket combination cranes for Scrap yards, cermet mills, lumber mills, fertilizer plants, container handling etc., with 20 or more lifts per hour at or near the rated capacity.
Class F	FEM:4M ISO:M7	Continues Sever Service	This type of service is reserved for top riding bridge and gantry type multiple girder electric overhead travelling cranes and requires a crane capable of handling loads approaching rated capacity throughout its life Applications may include custom designed specialty cranes essential to performing the critical work tasks affecting the total production facility These cranes must provide the highest reliability, with special attention to ease of maintenance features.